





































































DIE SELECTOR CHART



DIE SELECTOR CHART

APPLICATION	CONDUCTOR	CONNECTOR				HYDRAULIC TOOLS						
						B15MD		HT45-E B450ND-BV		HT51 RH50 B500 B500ND		
						DIE SET	NEST	INDEN-TOR	DIE SET	NEST	INDEN-TOR	DIE SET
	Conductor Size sqmm		TERMINAL		SPLICE	DIE SET	NEST	INDEN-TOR	DIE SET	NEST	INDEN-TOR	DIE SET
	Low Str.	Flex										
A..M.	0,25 ÷ 2,5		A 03-M. A 06-M.		L 03-M / L 03-P L 06-M / L 06-P	ME03/2-15  MA03/3-15 						
A..2M.	4 ÷ 6		A 1-M. A 1-L.		L 1-M L 1-P	ME03/2-15  MA03/3-15 	MA1 	PA1	ME1 	MA1-50 	PA1-50	ME1-50 
A..L.	10		A2-M. A2-L. A2-P12 A2-U.	A2-2M.	L 2-M L 2-P	ME03/2-15  ME2/3-15  MA03/3-15 	MA2.3 	PA5	ME2 	MA2.3-50 	PA5-50	ME2-50 
A..P.	16		A3-M. A3-L. A3-P14 A3-P22R. A3-U.	A3-2M. 2A 3-M.	L 3-M L 3-P	ME2/3-15  MA03/3-15 			ME3 			ME3-50 
A..P.	25		A5-M. A5-L. A5-P16 A5-P22R.	A5-2M. 2A 5-M.	L 5-M L 5-P		MA5 		ME5 	MA5-50 		ME5-50 
A..PR.	35	25* 35	A 7-M. A 7-L. A 7-P20	A7-2M. 2A 7-M.	L 7-M L 7-P		MA7 	PA10	ME7 	MA7-50 	PA10-50	ME7-50 
A..U.	50	35* 50	A 10-M. A 10-L. A 10-P25	A10-2M. 2A 10-M. 2A10-2M.	L 10-M L 10-P		MA10 		ME10 	MA10-50 		ME10-50 
A..U.	70	50* 70	A 14-M. A 14-L.	A14-2M. 2A 14-M. 2A14-2M.	L 14-M L 14-P				ME14 	MA14-50 	PA19-50	ME14-50 
2A..M.	95	70* 95	A 19-M. A 19-L.	A19-2M. 2A 19-M. 2A19-2M.	L 19-M L 19-P				ME17 			ME17-50 
2A..2M.	120	95* 120	A 24-M. A 24-L.	A24-2M. 2A 24-M. 2A24-2M.	L 24-M L 24-P				ME19 	MA19-50 	PA24-50	ME19-50 
2A..2M.	150	120* 150	A 30-M. A 30-L.	A30-2M. 2A 30-M. 2A30-2M.	L 30-M L 30-P				ME24 	MA24-50 		ME24-50 
L..M.	185	150* 185	A 37-M. A 37-L. A 37-4ESI	A37-2M. 2A 37-M. 2A37-2M.	L 37-M L 37-P				ME30 			ME30-50 
L..M.	240	185* 240	A 48-M. A 48-L. A 48-4ESI	A48-2M. 2A 48-M. 2A48-2M.	L 48-M L 48-P							ME37-50 
L..P.	300	240 300	A 60-M. A 60-L. A 60-4ESI	A60-2M. 2A 60-M. 2A60-2M.	L 60-M L 60-P							ME48-50 
L..P.	400	300 400	A 80-M. A 80-4ESI	A80-2M. 2A 80-M. 2A80-2M.	L 80-M							ME60-50** 
A..4ESI	500	400 500	A 100-M. A 100-4ESI	A100-2M. 2A 100-M. 2A100-2M.	L 100-M							
	630	500 630	A 120-M. A 120-4ESI	A120-2M. 2A 120-M. 2A120-2M.	L 120-M							
	800	630	A 160-M. A 160-4ESI	A160-2M. 2A 160-M. 2A160-2M.	L 160-M							
	1000	800	A 200-M.		2A 200-M. 2A200-2M.	L 200-M						
		35	A 9-M.				MA9 	PA10	ME9 	MA9-50 	PA10-50	ME9-50 
		50	A 12-M.						ME12 	MA12-50 		ME12-50 
		70	A 17-M.						ME17 	MA17-50 	PA 19-50	ME17-50 
		95	A 20-M.						ME20 	MA20-50 		ME20-50 
		120	A 29-M.						ME29 			ME29-50 
		150	A 35-M.									ME35-50 
		185	A 40-M.									ME40-50 

 = Hexagonal crimp (use one size up with fine stranded conductors, E.G.: 95i fine stranded use A19-.. + ME 19 or A 20-.. + ME 20)

  = Indent crimp

* Contact Cembre for appropriate die set

DIE SELECTOR CHART

HYDRAULIC TOOLS															
HT60C RH60C B600C B600CND	HT 81-U RHU 81		HT 120 and tools and heads with 130 kN crimping force			ECW-H3D			RHU 520						
	NEST AND INDENTOR	DIE SET	NEST	INDEN- TOR	DIE SET	NEST	INDENTOR	DIE SET	NEST	INDENTOR	DIE SET				
ME1-60C ^①															
ME2-60C ^①	MA3.5-U [☺]	ME2.19-U ^①	MA2-C [☺]	PA10-C	ME2-C ^①	Adaptor AU230-130-D with die set MA..-C and indentor PA..-C	Adaptor AU230-130-D with die set ME..-C	Adaptor AU520-130-C with die set MA..-C and indentor PA..-C	Adaptor AU 520-130 C with die set ME..-C						
ME3-60C ^①		ME3.14-U ^①	MA3-C [☺]		ME3-C ^①										
ME5-60C ^①		ME5.7-U ^①	MA5-C [☺]		ME5-C ^①										
ME7-60C ^①			MA7.14-U [☺]		MA7-C [☺]					ME7-C ^①					
ME10-60C ^②		MA10.19-U [☺]	ME10.24-U ^②		MA10-C [☺]					ME10-C ^①					
ME14-60C ^②	MA7.14-U [☺]	ME3.14-U ^②	MA14-C [☺]	ME14-C ^①											
ME17-60C ^②				ME17-C ^①											
ME19-60C ^②	MA10.19-U MA19-U [☺]	ME2.19-U ^②	MA19-C [☺]	PA24-C	ME19-C ^①										
ME24-60C ^②	MA24-U [☺]	ME10.24-U ^②	MA24-C [☺]		ME24-C ^①										
ME30-60C ^③	MA30.80-U [☺]	ME30-U ^②	MA30-C [☺]		ME30-C ^①										
ME37-60C ^③	MA37-U [☺]	ME37-U ^②	MA37-C [☺]	PA48-C	ME37-C ^①										
ME48-60C ^③	MA48-U [☺]	ME48-U ^③	MA48-C [☺]		ME48-C ^②										
ME60-60C ^④			MA60-C [☺]	PA60-C	ME60-C ^③										
					ME80-C ^③					MA80-3D [☺]	PA100-3D	ME80-3D ^②	MA80-520 [☺]	PA120-520	ME80-520 ^②
										MA100-3D [☺]		ME100-3D ^②	MA100-520 [☺]		ME100-520 ^②
						MA120-3D [☺]	PA120-3D	ME120-3D ^②	MA120-520 [☺]	ME120-520 ^②					
									MA160-520 [☺]	PA200-520	ME160-520 ^②				
								MA200-520 [☺]	ME200-520 ^②						
ME9-60C ^①	MA9.17-U [☺]	ME9.20-U ^①	MA9-C [☺]	PA10-C	ME9-C ^①	Adaptor AU 230-130 D with die set MA..-C and indentor PA..-C	Adaptor AU 230-130 D with die set ME..-C	Adaptor AU520-130-C with die set MA..-C and indentor PA..-C	Adaptor AU 520-130 C with die set ME..-C						
ME12-60C ^②	MA12.20-U [☺]	ME12.17-U ^②	MA12-C [☺]		ME12-C ^①										
ME17-60C ^②	MA9.17-U [☺]	ME12.17-U ^②	MA17-C [☺]	PA24-C	ME17-C ^①										
ME20-60C ^②	MA12.20-U [☺]	ME9.20-U ^②	MA20-C [☺]		ME20-C ^①										
ME29-60C ^③	MA29.80-U [☺]	ME29-U ^②	MA29-C [☺]		ME29-C ^①										
ME35-60C ^③	MA35-U [☺]	ME35-U ^②	MA35-C [☺]	PA48-C	ME35-C ^①										
ME40-60C ^③	MA40-U [☺]	ME40-U ^③	MA40-C [☺]		ME40-C ^①										

N.B.: Number inside symbol indicates the number of crimps on A-M barrel

** Only for B500, B500ND and RH50.